C E R T I F I C A T E

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0418.009

DVS ZERT GmbH hereby certifies that the welding company

**Herdit S.L.
Carretera de Altube s/n
01196 Aranguiz (Alava)
Spain**

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2025-09-17 until 2028-09-16

Düsseldorf, 2025-09-17
Place and date of issue

Lead auditor: Dipl.-Ing. DRÄGER

signed on original
_____
Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1 - 12 mm	-
135	1.2	t ≥ 5 mm D ≥ 40 mm	FW
	1.2	t = 25 - 100 mm	BW
	1.4	t = 1 - 20 mm	-
	2.2	t = 1.5 - 3 mm	FW
	2.2	t = 1.5 - 20 mm	BW
	2.2	t = 2 - 4 mm	BW
	2.2	t = 2 - 6 mm D = 2 - 6 mm	FW
	2.2	t = 3 - 24 mm	BW
	2.2	t = 3 - 50 mm	FW
	7.1	t = 1 - 4 mm	BW
	7.1	t = 1 - 6 mm	FW
	8.1	t = 3 - 12 mm	-
136	1.2, 7.2	t ≥ 5 mm	FW
141	23	t = 0.75 - 4 mm D = 15 - 60 mm	FW
	23	t = 1 - 4 mm	BW
	8.1	t = 1 - 4 mm	-
212	22	t ≥ 2 mm	BW

Area of Application: ▪ New build of components for railway vehicles

Responsible welding coordinator(s):   Luis Manuel Carmona, Level A (IWT)   born: 1972

1st deputy(ies) of the responsible welding coordinator(s):   Zaira Arteaga, IWE   born: 2001

Others deputies: -

Remarks: The welding coordinator Luis Manuel Carmona is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:   DVSZERT/15085/CL1/418/15/4

General provisions:
The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

DVS ZERT GmbH, Aachener Straße 172, 40223 Düsseldorf, Germany